

87654321

NOTES: UNLESS OTHERWISE SPECIFIED

1. SPECIFICATIONS/TOLERANCES:

A. FABRICATE PER IPC-6012, CLASS 2, USING PROVIDED DATA FILES

B. ALL SPECIFICATIONS USED SHALL BE PER THEIR LATEST REVISIONS.

C. THE DIMENSIONS OF CIRCUIT FEATURES IN THE PROVIDED DATA MAY BE ADJUSTED ONLY TO COMPENSATE FOR PROCESS TOLERANCES; ADDING, REMOVING OR RELOCATING CIRCUIT FEATURES, INCLUDING NON-FUNCTIONAL PADS, IS NOT ALLOWED, AND THE DESIGN OF ALL PLANE STRUCTURES MUST BE MAINTAINED TO ENSURE PROPER ELECTRICAL PERFORMANCE.

D. REMOVE ALL BURRS AND BREAK SHARP EDGES, .381 [.015] MAX RADIUS.

E. PARENTHEThETICAL INFORMATION IS FOR REFERENCE ONLY.

F. REPAIR OF PCB DEFECTS IS NOT PERMITTED.

2. DIELECTRIC MATERIAL:

A. DIELECTRIC MATERIAL SHALL BE PER IPC-4101/99, /124, /126 OR /129 (RoHS COMPLIANT EPOXY-GLASS).

B. MINIMUM DIELECTRIC THICKNESS SHALL BE .051 [.002] FOR REFERENCED STACK-UP DIMENSIONS OF .076 [.003] OR GREATER; IPC-6012 REQUIREMENTS SHALL OTHERWISE APPLY. SINGLE-PLY CONSTRUCTION IS ALLOWED.

C. SEE LAYER STACK-UP FOR REQUIRED COPPER WEIGHTS AND THE FINISHED PCB THICKNESS. IF SPECIFIED, 1/3 OZ. STARTING FOIL MAY BE ACHIEVED BY 1/2 OZ. FOIL REDUCTION.

D. FINISHED PCB THICKNESS SHALL BE MEASURED OVER LANDS AND/OR CONDUCTORS NOT COVERED BY SOLDER MASK.

3. DRILLING:

A. VIA DIAMETERS (TOL.  $\pm$  .051/- DRILL DIAMETER  $\pm$  .0020/- DRILL DIAMETER)) SHALL BE VERIFIED BEFORE PLATING; ALL OTHER HOLE DIAMETERS SHALL BE VERIFIED AT FINAL INSPECTION.

B. LAYER-TO-LAYER MISREGISTRATION SHALL BE .127 [.005] MAXIMUM.

4. SOLDER MASK:

A. APPLY LPI SOLDER MASK USING PROVIDED DATA.

B. SOLDER MASK SHALL BE PER IPC-SM-840, CLASS T, COLOR GREEN.

C. THE DIMENSIONS OF SOLDER MASK-DEFINED PADS ON PLANES AND/OR WIDE CONDUCTORS SHALL NOT BE MODIFIED.

5. MARKING:

A. MARK PCB PER PROVIDED DATA USING SILKSCREEN OR AUTOMATED INJET PROCESSING WITH PERMANENT, NON-CONDUCTIVE INK, COLOR WHITE.

B. SUPPLIER ID AND TRACEABILITY INFORMATION SHALL BE APPLIED USING PERMANENT, NON-CONDUCTIVE INK, COLOR WHITE.

C. INK SHALL NOT BE APPLIED TO ANY SOLDERABLE SURFACE.

6. ELECTRICAL TEST:

A. DESIGN VERIFICATION SHALL BE DONE PRIOR TO PCB FABRICATION USING SUPPLIED VALOR ODB++ DATABASE, OR GERBER DATA AND AN IPC-D-356 NETLIST.

B. ALL PCBs SHALL BE 100% ELECTRICALLY TESTED FOR OPENS AND SHORTS USING PROVIDED DATA.

C. APPLY TEST STAMP IN NON-LEGEND AREA ON REAR SIDE OF PCB; OK TO APPLY TO PANEL RAILS IF SPACE DOES NOT PERMIT.

7. FINAL FINISH:

A. FINAL FINISH ON ALL EXPOSED CONDUCTORS SHALL BE IMMERSION SILVER PER IPC-4553, .15 - .38 MICROMETERS [ $\pm$  15 MICROINCHES] THICK.

8. IMPEDANCE:

A. IMPEDANCE TOLERANCE SHALL BE  $\pm$  10%.

B. SEE LAYER STACK-UP FOR IMPEDANCE REQUIREMENTS.

9. IF PANELIZATION SPECIFICATIONS ARE PROVIDED, THE PCBs SHALL BE DELIVERED IN PANEL FORM. HOWEVER, THESE SPECIFICATIONS MAY BE CHANGED AS REQUIRED BY THE CONTRACT MANUFACTURER TO SUPPORT VOLUME ASSEMBLY REQUIREMENTS.

ECO NO. REV DATE DESCRIPTION DRAWN CHECKED APPROVED

MILI#51 1.0 07/18/18 - LIKZ - MILI

MILI#55 2.0 10/18/18 DESIGN UPDATE ISJP - MILI

LAYER DESCRIPTION START COPPER WT SE IMP OHMS SE TRACE WIDTH REF LAYER CPW SPACE DIFF IMP OHMS DIFF TRACE WIDTH/SPACE REF LAYER CPW SPACE

L01 - TOP .38 OZ -- ----- --- ----- 90 .00701/.00499 2 -----

L02 - PLANE 1.0 OZ -- ----- --- ----- --- ----- --- -----

L03 - PLANE 1.0 OZ -- ----- --- ----- 90 .00470/.00699 2&4 -----

L04 - BOTTOM .38 OZ -- ----- --- ----- 90 .00701/.00499 3 -----

.0620

↑

↓

(.0058)

(.0440)

(.0058)

↑

↓

± 10%

STACK-UP

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN METRIC WITH INCHES IN BRACKETS

XXX .XX

1:084 2:13

1:005 1:01 ANGLES 1:54

SEE BOM

SEE BOM

NEXT ASSY

USED ON

APPLICATION

MATERIAL

FINISH

2

7

DO NOT SCALE DRAWING

APPROVALS

DATE

DRAWN

1SJP

10/18/18

ENGINEER

MICHAEL

10/18/18

CHECKER

MICHAEL

10/18/18

QA

-

-

PROJ. ENG.

-

-

SCALE

1/1

SIZE

CAGE CODE

P/N

1

-

610-90624-01

SHEET

1 OF 3

REV

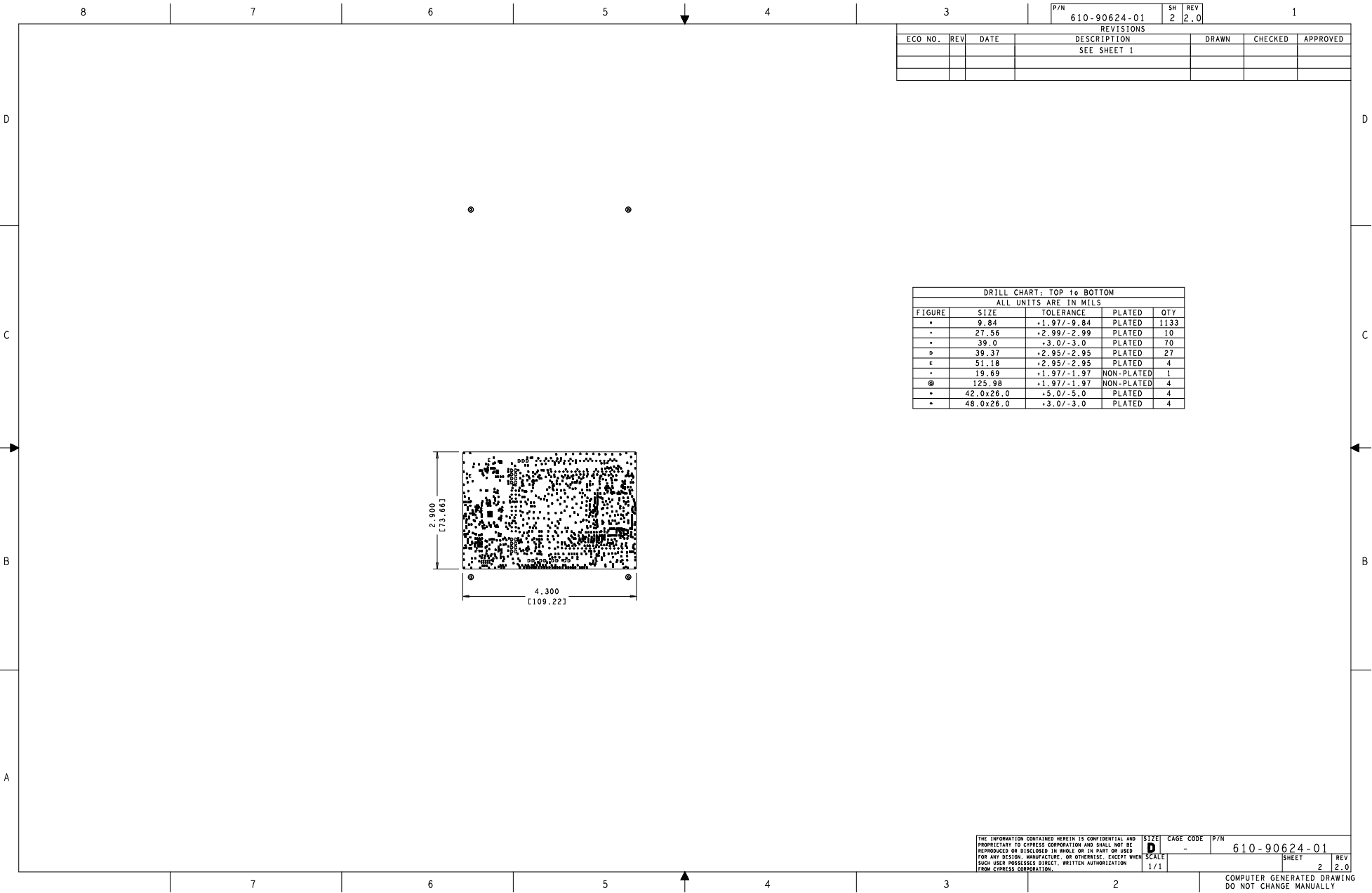
2.0

PCB FABRICATION, CYW9BTCDEVAL4

610-90624-01

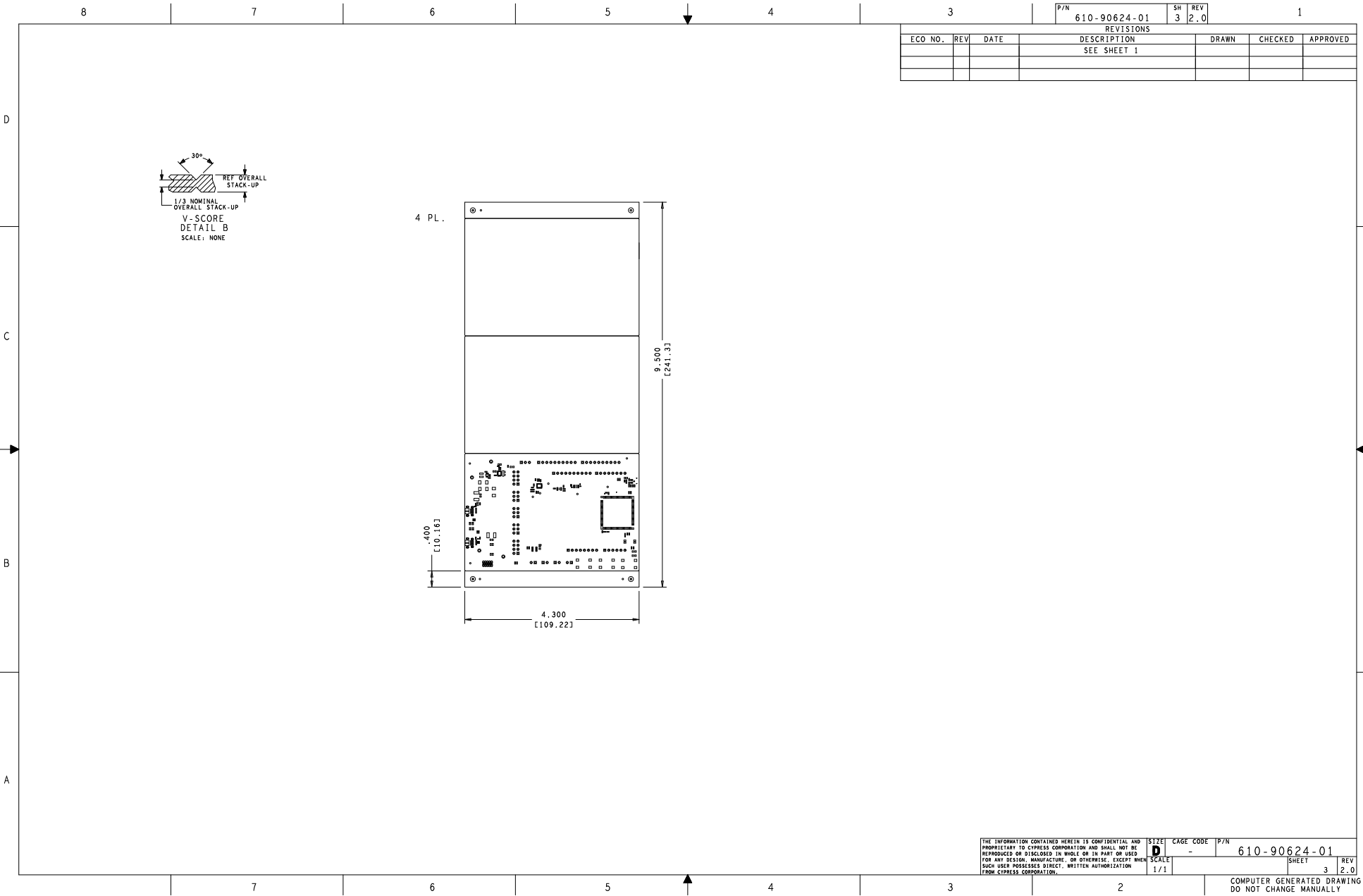
COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY

FAB NOTES REV 08/01/147654321



3			P/N		SH		REV		1		
			610-90624-01		2		2.0				
REVISIONS											
ECO NO.	REV	DATE	DESCRIPTION				DRAWN	CHECKED	APPROVED		
			SEE SHEET 1								

DRILL CHART: TOP to BOTTOM				
ALL UNITS ARE IN MILS				
FIGURE	SIZE	TOLERANCE	PLATED	QTY
•	9.84	+1.97/-9.84	PLATED	1133
•	27.56	+2.99/-2.99	PLATED	10
•	39.0	+3.0/-3.0	PLATED	70
•	39.37	+2.95/-2.95	PLATED	27
•	51.18	+2.95/-2.95	PLATED	4
•	19.69	+1.97/-1.97	NON-PLATED	1
•	125.98	+1.97/-1.97	NON-PLATED	4
•	42.0x26.0	+5.0/-5.0	PLATED	4
•	48.0x26.0	+3.0/-3.0	PLATED	4



ECO NO.		REV	DATE	DESCRIPTION	DRAWN	CHECKED	APPROVED
				SEE SHEET 1			